



BUDDY TIG 200HF

Portable solution for light duty TIG application



Buddy TIG 200HF

Compact and Durable

Buddy TIG 200HF is an IGBT based compact & light weight inverter welding power source with in-built HF unit. Its unique design brings extreme portability for light duty TIG, especially for stainless steel.

- Compact & Light weight – for Portability
- Flexibility - HF TIG, Lift TIG & MMA
- Smooth Weld Finish - Down slope control in 2T & 4T modes
- Pre-set gas Pre flow and Post flow – enhanced weld quality
- User Friendly Panel – Push buttons and large control knobs
- Flexible head Tig torch with current setting knob

Visit www.esabindia.com for more information.

Industry

- Light Fabrication
- Furniture & Decorative products
- Refrigeration and air-conditioning
- Repair and maintenance



Specifications / Technical data

Buddy TIG 200HF	
Mains supply, V / Ph, Hz	240 ± 10% / 1, 50/60
Maximum input current, A	33.9
Current range: TIG, A	10 - 200
Current range: MMA, A	10 - 180
Permitted load at 30% duty cycle (TIG), A	200
Permitted load at 60% duty cycle (TIG), A	155
Open circuit voltage(OCV), V	75
Dimensions l x w x h, mm	420 x 145 x 245
Weight, kg	8.2
Enclosure class	IP21S
Standards	IEC 60974-1

Ordering Information

Description	Part number	Description	Part number
Buddy TIG 200HF	4640 220 200	TIG Professional Gloves	2001 005 003
IAR 52B Argon Regulator	4330 196 320	Eco Arc II Helmet (83x108)	0700 000 986
TIG Hand Gloves	2001 005 010	A20 Auto-Darkening Helmet	0700 000 720

Note: Buddy TIG 200HF is delivered with 3m mains cable, 4m Tig torch, 4m welding cable with electrode holder, 4m earth cable with earth clamp and start-up accessories kit (nozzle, collet, collet body, tungsten rod)



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