



RS 400s

Thyristorised Welding Rectifier

Simple & reliable for high quality welding

Thyristorised Welding Rectifier is an obvious choice for project site jobs. The reliable machine now comes in a new housing optimised for everyday usage. Powder coated sheet metal and class-H insulated coil ensure trouble free performance

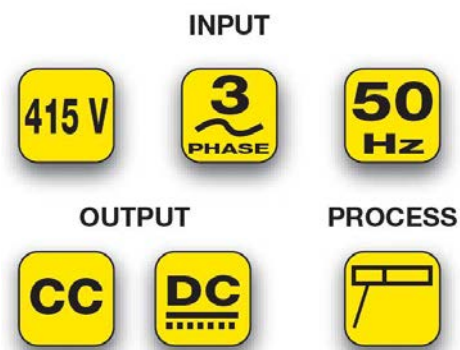


Salient Features

- Excellent reliability with high performance, suitable for **outdoor on-site use, even with long leads**
- Immunity from AC input fluctuation of $\pm 10\%$ with built-in overload and thermal cut-out protections.
- In-built hot start facility ensures easy arc striking.
- Remote control facility

Special Features

- Ideal for project site jobs.
- Rugged construction with heavy duty under carriage and rubber wheel.
- Class "H" insulation.



Technical data	RS400s
Input	
Voltage (Phases x Volts \pm 10%, frequency)	3x415V, 50Hz
AC Rated Input Current	27 Amps
Rated kVA (Max)	19.4
Output	
Open Circuit Voltage Volts DC (Max)	95V
Welding Current Range MMA DC	10-400A
Maximum Current DC	400A
Welding current control type	Stepless
Insulation Class	'H'
Cooling	Forced air cooled
Net Weight (Approx)	195 kg.
Dimension LxHxW mm (Approx)	695 x 675 x 870
Remote	Included as standard
Ordering Information	
Power source with remote control unit	46F 0409 400

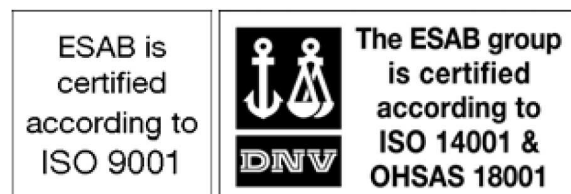


Always insist on genuine accessories and parts for best performance

Dependable Service

Quality accessories for the quality welder

ESAB offers a wide range of accessories. The complete range, along with product information, is available at our local web-sites, look at www.esab.com or contact your local ESAB dealer.



ESAB INDIA LIMITED

Registered and Head Office: 13, Industrial Estate, III Main Road, Ambattur, Chennai - 600058. Tel : 044-42281100 Fax : 044-42281150

Equipment Factories: Taratala, Kolkata and Irungattukottai, Chennai

Divisional Sales: Email: equipment.sales@esab.co.in

Eastern Regional Office

P41 Taratala Road
Kolkata 700098
Tel : (033) 2401 9671
Fax : (033) 2401 4427
Email : eqptsales.er@esab.co.in

Western Regional Office

501/502, 5th Floor, Sagar Tech-B
Andheri Kurfa Road, Saki Naka
Andheri East, Mumbai 400072
Tel : (022) 2851 7386
Fax : (022) 2852 4974
Email : eqptsales.wr@esab.co.in

Northern Regional Office

71/1 Najafgarh Road
New Delhi 110015
Tel : (011) 4142 7091
Fax : (011) 4142 7099
Email : eqptsales.nr@esab.co.in

Southern Regional Office

Karamuttu Centre, 6th Floor
New No. 634, Anna Salai
Nandanam, Chennai 600035
Tel : (044) 4295 7894 95
Fax : (044) 4295 7889
Email : eqptsales.sr@esab.co.in

Central Regional Office

No. 218, Ashinrad
South Ambazari Road
Bajaj Nagar, Nagpur 440010
Tel : (0712) 222 9547 / 48
Fax : (0712) 222 9549
Email : eqptsales.cr@esab.co.in



web: www.esabindia.com